

Accurate. Reliable. Cost Effective.

Emissions Monitoring for Compliance & Process Improvement



SCR NO_x Monitor - Model 8000 Low Dilution Probe

Technology

Cemtek has brought proven Silicon Photodiode Sensor Technology together with a unique low-dilution probe measurement technique. The result is a compact and rugged close-coupled probe system for process control measurement of NO_x (Chemiluminescence), SO₂ (Ultraviolet), CO₂ (Infrared) and O₂ (Zirconia).

The 8000 design makes it well suited for gas turbines and coal fired applications, while it's fast response is ideal for Combustion Turbine optimization.

The SCR NO_x Monitor system is a cost effective alternative to expensive CEMS. Designed to provide reliable process monitoring solutions before and after the SCR.



Model 8000 Controller

Features and Benefits

- Silicon Photodiode Sensor for minimal drift or interference
- Revolutionary low sample flow eliminates sample conditioning
- Low drift and long term stability for accurate process measurements
- Remote access for trouble shooting and data retrieval
- Automatic calibration feature for system checks
- Insitu response time <5 sec to T90 for feedback control application
- Conventional proven dilution technology for handling dirty fuel emissions
- Reliable measurements in extremely high dust applications
- Simple to navigate operator interface (OIT) with intuitive touch screen technology as a controller panel
- Proven low maintenance design



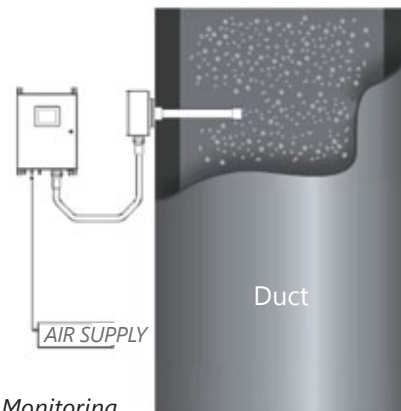
Model 8000 Probe

Options

- CO₂ & O₂ Diluent Measurement
- NH₃ Scrubber for SCR applications
- Air Cleanup Panel for Clean Dry Instrument Air -40°F dew point
- Hastelloy Probe for corrosive & erosive applications

Applications

- Coal Fired Utilities, SCR Tuning:
 - NO, CO₂
- Gas Turbine & NG Engines:
 - NO_x, O₂
- Desulfurization (FGD) Scrubbers:
 - SO₂
- Low NOx Burner Tuning:
 - CO₂, O₂, NO



SCR NOx Monitoring

Measurement Principle	NO – Chemiluminescence SO ₂ – UV Absorption	CO ₂ – NDIR O ₂ – Zirconia
Available Ranges	NO – 0-1000ppm in 50ppm steps SO ₂ – 0-2000PPM (max)	CO ₂ – 0-100% O ₂ – 0-25%
Measurement Uncertainty	+/- 2% for SO ₂ +/- 2% for NO /NO _x , CO ₂	+/- 1% for O ₂
Response Time	T95 < 5 seconds	
Flue Gas Temperature	< 900°F 1200°F for Turbine Applications	
Ambient Temperature	-20 to 140°F	
Digital Interface	ModBus TCP/IP	
Size	Stainless Steel Controller 16"x16"x12", weight 30 lbs.	Stainless Steel Probe 16"x16"x12", weight 20 lbs.
Power Requirements	110Vac, 5A max	
Probe Lengths	18" up to 96" 316 S.S. 150# Flange, ANSI 3, 4, 5 or 6 inch	
Analog Output	1 x 4-20mA per gas	
Digital Output	4 outputs - Fault, Calibration, Zero gas, Span gas	
Instrument Air	Clean Dry - 40°F dewpoint, 70-100 p.s.i.	



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